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OUTDOOR

# **Finishes**

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Fenix® is an extremely pleasant material ideal for all tops thanks to its contemporary rigour and simplicity. It is resistant, soft to the touch, fingerprint proof and slightly opaque, a characteristic that allows it to absorb light and make the time we spend at our tables even more enjoyable.

Fenix® is made of 70% layers of paper. The inner layers are hardened with thermosetting resins, the outer ones with latest generation acrylic resins. Heat and pressure compact the multilayer structure and make it the protagonist of any outdoor space in all weather conditions.



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# WOODS

**LEGNI** 

Wood is the "nature" of Lapalma, with its warm, embracing and contemporary yet ancient appeal. With its deep respect for environmental balance, Lapalma selects only wood of certified origin, according to the main Chain of Custody control standards (FSC). The most widely used material for its outdoor collections is Iroko, a wood rich in tannin and therefore highly weather-resistant. Its physical and mechanical properties result in products with remarkable appeal and durability.

It comes originally in golden shades that tend to darken over time and acquire grey and brown nuances. Each product is a unique piece thanks to rich and original veining, knots and small imperfections, which confirm the natural origin of solid wood.

In outdoor environments, with much exposure to the sun and rain, Iroko wood - also called "greasy wood" due to its resistance to water and humidity - is subject to slow ageing, which can sometimes cause small cracks and fissures. It is not a defect, but proof of authentic and always exciting vitality.



# MARBLES AND CONCRETE

**MARMI E CEMENTO** 

The Lapalma communicates with its classic appeal, presenting in its collections the most precious material of Italian art and architecture, marble. Resistant to weather conditions and temperature changes, and always extremely elegant, marble is available in two versions: white Carrara marble and black Maquinia marble with subtle light nuances.

Cement represents contemporary style and is used for the bases in our collections due to its extraordinary resistance to weather conditions. Each product comes from a mould and preserves the artisan charm of a unique piece. It is then fibre-reinforced, finely sandblasted and treated with the most effective additives to resist any staining agent.



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# METALS

**METALLI** 

In more than forty years of research, we have developed outstanding experience in high-performance metalworking, making it the hallmark of our outdoor furniture. Steel and aluminium are the two protagonists.

To guarantee the originality of our outdoor collections we have chosen AISI 316L and AISI 304 stainless steel. Both of them fall into the category of super alloys.

Their characteristics include resistance to weather conditions and corrosive substances in any natural environment, as well as being entirely rustproof. Lapalma furniture made of AISI 316L stainless steel is also ideal for the nautical market.

Aluminium is included in our outdoor collections due to its minimalist aesthetic appeal and high resistance to water and temperature changes. The die-cast aluminium legs of our sofas are a recognisable feature of Lapalma's style.

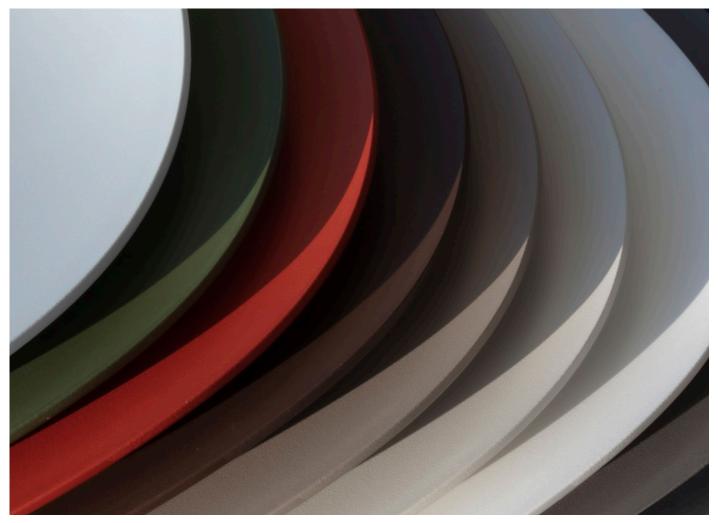
Polyester powder coating allows us to considerably extend the colour choice for metal components. The paint powder is electrostatically charged and sprayed on individual parts, which are then placed in an oven. The powder particles melt at a high temperature and create a continuous film due to coalescence. The fine-grained coating guarantees maximum resistance and is ideal for allowing our furniture to be used in all seasons of the year.



# PLASTICS

**PLASTICHE** 

We use the highest quality plastics in order to accurately express the creativity of our designers. The two main materials, polypropylene and Baydur®, are both extremely easy to clean and considerably resistant even in outdoor contexts. This choice is made even more effective by additives, which allow our furniture to be easily left outdoors in all seasons with long exposure to the sun and atmospheric and chemical agents. In keeping with our commitment to the environment, we have made a collection in 75-85% recycled polypropylene, obtained thanks to the recovery of plastics. We have chosen to keep it in its original colour and not to mix it with other pigments so that it can be recycled again.



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# FABRICS

**TESSUTI** 

The aesthetic appeal of our outdoor collections is highlighted by a choice of fabrics that ensure uniqueness and comfort in all environments, from contract contexts to private homes. This tactile beauty, refined with original yarns and textures, conveys that Italian sensation of lightness and sophisticated simplicity.

The fabrics that cover padded elements by Lapalma do not require the use of glues and are tested and certified to withstand the most severe weather conditions.

Their excellence is enhanced by treatments that make all fibres resistant to UV rays and mould.

Lapalma uses batch-dyed acrylic fabrics. These include Iris fabric, which deserves a special mention as it is made of 100% recycled PET from the processing of bottles. A virtuous circle is closed, even though the Iris fabric is entirely recyclable.



# WINTER SET

**WINTER SET** 

Lapalma furniture is like us, happy to live outdoors during the summer and to rest during the colder months. And just as our skin needs to be protected from winter temperatures and weather conditions, so outdoor furniture needs extra care in order to maintain its extraordinary comfort over the years.

Lapalma has created a collection of elegant custom-made, waterproof and extremely practical covers to protect all its products, from padded elements to chairs, stools, tables and sofas.

The covers are made of solution-dyed resin-coated polyester, which is resistant to salty sea air, UV rays and tearing.

Before covering your furniture, it is important to clean and dry it. We also recommend airing it regularly if the period of "rest" is lengthy. And when the first rays of sun and the first flowers in the garden appear, when you have your first coffee on the terrace and your first dip in the pool, we and our furniture will be together again.

Wonderful as we are!



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# tessuto / fabric / Stoff / tissu / tejido



### Cat B - Iris RADA

#### Application

Contract and domestic use.

### Description

Composition: 100% PET RECYCLED (made with recycled plastic bottles)

Width: 140 cm

Weight: app. 800 g/lin.m

Samples are purely indicative because of natural inconsistencies that occur in the raw materials. As a result there may be small differences in the product delivered.

#### **Tests**

Abrasion

App. 100.000 Martindale rubs EN ISO 12947

dry 4-5, EN ISO 12945 wet 4, EN ISO 12945

Light fastness 7, ISO 105-B02

Flame resistance

EN 1021-1/2

BS 5852, flame

BS 5852, cigarette test

IMO FTP-8 Res.A652

UNI 9175, class 1 I-M

US Cal. Tech. Bull. 117.2013

Flame retardants

According to GB/T 24279-1:2018

#### Care

Dry clean or clean with foam detergents.

















# tessuto / fabric / Stoff / tissu / tejido



### Cat B - Nattè SUNBRELLA

#### Application

Contract and domestic use.

### Description

Composition: 100% Sunbrella® Acrylic

Width: 140 cm

Weight: app. 385 g/lin.m

#### Tests

Water-Repellent Spray test ISO 4920 class 5 Colour fastness UV indoor ISO105B02 class 8 Weather outdoor ISO105B04 1000H Class 4-5 Dry friction ISO105X12 Class 5

#### Care

Dry clean or clean with foam detergents.

Samples are purely indicative because of natural inconsistencies that occur in the raw materials. As a result there may be small differences in the product delivered.









10029 140

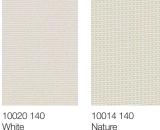
Heather Grev



















10021 140

Canvas







10028 140

Heather Beige





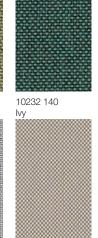






10233 140

Pistachio



10155 140 Taupe Chalk

10065 140 Carbon Beige

10064 140

Carbon Sky

10040 140 Nature Grey

10152 140 Graumel Chalk

10151 140 Linen Chalk

10059 140 10063 140 Dark Taupe Charcoal Chinè

10030 140 Sooty

# tessuto / fabric / Stoff / tissu / tejido



## Cat C - Lapalma Smart

#### Application

Contract and domestic use

### Description

Composition: 100% SOLUTION DYED ACRILIC

Width: 140cm Weight Gr./mtl.: 700

#### Tests

Shirinkage after dry cleaning Warp: -1 % Weft: -1 %

Shirinkage after washing Warp: -3 % Weft: -3 %

Resistance to PILLING after 2000 cycles Note 4 EN ISO 12945-2

20000 Cicli EN ISO 12947-2

Light fastness Note 7/8 EN ISO105B02

Color fastness to washing Note 5 EN ISO105C06

Color fastness to dry Cleaning Note 5 EN ISO105D01

Color fastness to crocking Test WET Note 4/5 EN ISO105X12

Color fastness to crocking Test DRY Note 5 EN ISO105X12

#### Care

Cleaning: Vacuuming Mount in moist condition. Mildew growth is not promoted by the textile but mildew may grow on dirt and other foreign substances if not removed. Keep the textile dry to avoid mildew spores to stick.

Samples are purely indicative because of natural inconsistencies that occur in the raw materials. As a result there may be small differences in the product delivered.



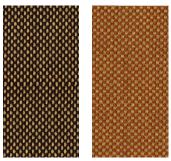












223

224









RK Iroko

# HPL 10 mm



HFW
Fenix® bianco
Fenix® white
Fenix® weiß
Fenix® blanc
Fenix® blanco



HFN
Fenix® nero
Fenix® black
Fenix® schwarz
Fenix® noir
Fenix® negro



HFG Fenix® grigio Londra



HFR Fenix® rosso Jaipur



H406 bianco white Weiß blanc blanco

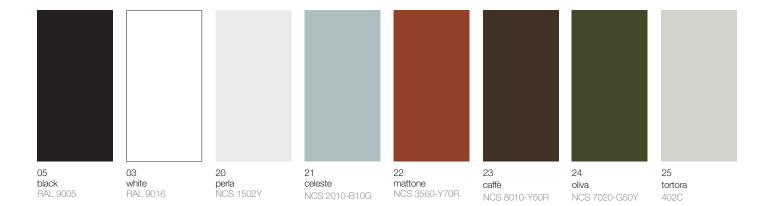
## metalli / metal / Metall / metal / metal



acciaio inox micropallinato stainless steel sandblasted Edelstahl sandgestrahlt acier inox microbillé acero inoxidable arenado

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# verniciature a polvere / powder coating / pulverlackiert / laqué en poudre / lacadura en polvo





26 antracite finitura goffrata

# altre finiture / other finishes / weitere Ausführungen / autres finitions / otros acabados



bianco Carrara white Carrara Carrara-Marmor blanc Carrara blanco Carrara



nero Marquina black Marquina Marquina-Marmor noir Marquina negro Marquina



cemento concrete Zement béton cemento

# plastiche / plastics / Kunststoff / plastiques / plástica



1 polypropylene black



2 polypropylene white



polypropylene perla PP grigio chiaro



polypropylene celeste PP azzurro S2010B10G



polypropylene mattone PP rosso S3560Y70R



polypropylene caffè PP bruno S8010Y50R



polypropylene oliva PP verde \$7020G50Y



polypropylene tortora PP beige PAN402C



3 recycled grey polypropylene

#### Application

Indoor and outdoor use.

#### Description

Recycled polypropylene is obtained thanks to a recycling process using up to 75% - 95% of recycled material.

#### Care

Dust with a soft and dry cloth for the normal cleaning. Never use abrasive or aggressive products like solvents, acid or basic solutions or ammonia. Any liquid spilt on the product must be wiped up immediately. Any changes in the surface and in colours may occur under particular conditions of weather exposure and cannot be considered a quality

Samples are purely indicative because recycled polypropylene color can vary widely from grey to a lighter color.

# **Baydur**®



N Baydur® nero Baydur® black Baydur® schwarz Baydur® noir Baydur® negro



W
Baydur® bianco
Baydur® white
Baydur® weiß
Baydur® blanc
Baydur® blanco

# poliuretano integrale morbido / polyurethane / Polyurethan / polyuréthane / poliuretano



PU poliuretano grigio polyurethane grey Polyurethan grau polyuréthane gris poliuretano gris



PN
poliuretano nero
polyurethane black
Polyurethan
schwarz
polyuréthane noir
poliuretano negro

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